

# TITAN-X 480

#### Technical data

Internal chamber dimensions

External dimensions

Seal length

Vacuum pump

Weight

Connections

610 x 760 x 200 mm\* 1350 x 1110 x 1090 mm\*

480 mm

63 m<sup>3</sup>/h or 100 m<sup>3</sup>/h 330 kg or 350 kg

3 phases, 230 / 400 V, 50 Hz\*\*

\* width x depth x height



1350 mm

### Sealing system



Quantity and position of the sealing bars according to individual agreement.

#### **BOSS** quality characteristics





#### Longevity

BOSS vacuum machines are made exclusively with high-quality individual components: rust-free stainless steel, splashproof elements and Busch high-performance pumps - 100% Made in Germany. Clear structure, robust technology and sophisticated design guarantee long-lasting operational readiness.



#### User-friendliness

Our intuitive Z 3000 sensor control unit permits simple and precise setting of important operating parameters. Pre-set values can be recalled via the memory function. The well-thought-out and ergonomic construction of the machines permits user-friendly working and guarantees optimum packaging results.



The perfect synergy of contact pressure, sealing temperature and sealing time produces optimum fusing results. Our high-pressure sealing systems ensure consistent sealing results even with thicker types of bag. The machine can be equipped with cut-off sealing in order to avoid unnecessary bacterial exposure.



#### Service & Cleaning

Ease of cleaning is foremost in the design of our machines. The platform design of the vacuum chamber and cable-free pressure systems make cleaning the working surface easy. Individual components are easily accessible and arranged clearly. A service programme supports the functionality of the vacuum pump.

special voltages upon request





#### Machine structure



#### Lid and chamber

The stable platform design of the stainless steel work table guarantees optimum ease of cleaning. The lid is made of high-quality stainless steel.

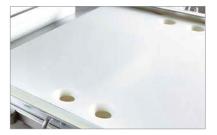
#### Chamber



#### Benefits

- Avoidance of dirt-sensitive welding seams
- The easy-to-clean platform design is suitable for industrial applications
- Removable welding and degassing unit

#### Shelves



#### Benefits

- Optimum shelf height
- · Minimisation of the chamber volume
- Shortening of the evacuation time
- Grip hole for simple handling
- Consisting of robust, food-safe PE materials
- · Rounded edges for safe handling
- Dishwasher-safe

#### Stainless steel lid



#### Benefits

- Ergonomic lid management
- · Various heights available
- · Silicone lip seal for smooth lid closure
- Easy-clean sealing system-installation in lid
- Sealing systems easy to uninstall





#### Control unit

#### Control unit Z 3000

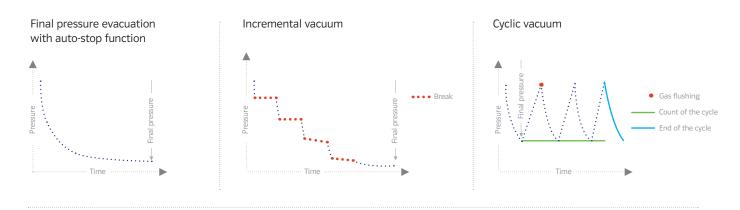
Our Z 3000 sensor control is equipped with a precision vacuum sensor and permits precise setting of important operating parameters. Vacuum, gas and sealing.

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#### Benefits

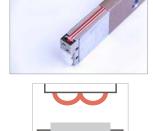
- User-friendliness
- 99-programme memory
- · Clear depiction of individual parameters
- Break function for immediate process cancellation
- H2O sensor for automatic packaging of liquid products flexibly adjustable according to customer requirements
- Quick-stop function for packaging liquids
- Incremental vacuum function for slowly degassing products
- Cyclic vacuum permits multiple flushing of the bag

- · Red Meat programme for shrink bag packaging
- Continuous running service programme for automatically cleaning the vacuum pump
- Separately controllable sealing systems
- Splashproof design
- Soft-air function for gentle back ventilation (optional)
- Individual setting of cooling, pressing on and back ventilation times
- Operating hours counter for monitoring service intervals



## Welding systems





Double flat wire: 6 x 0,3 mm



Simple cut-off sealing





Round wire:  $1,2 \text{ mm } \emptyset$ Flat wire:  $4 \times 0,2 \text{ mm}$ 



Separately adjustable cut-off sealing





Round wire:  $1,2 \text{ mm } \emptyset$ Flat wire:  $4 \times 0,2 \text{ mm}$ 



Top/bottom sealing





Flat wire above: 8 x 0,2 mm Flat wire below: 6 x 0,2 mm







#### BUSCH vacuum pump

Our BOSS vacuum packaging machines are fitted with powerful oil-driven rotary disc vacuum pumps made by the Busch Company.



#### **Benefits**

- Reduction of oxygen content by up to max. 0.1%
- Constant high vacuum level
- Optimum conservation of moisture-sensitive and/or oxygen-sensitive products
- Long-term replacement part guarantee
- · Service-friendly design
- Technically mature, long-life technology Made in Germany
- Gas ballast valve for the evacuation of larger quantities of steam

#### Technical data

Nominal pumping speed	63 m³/h	100 m³/h
Ultimate pressure (mBar)	0,1	0,1
Nominal motor rating (kW)*	~ 2	~ 2,7
Nominal motor speed (U/min)	1500	1500
Noise level (ISO 2151) (dB)	64	65
Oil capacity (liter)	1	2

<sup>\*</sup> depends on the voltage supply

# Options

- 1. Automatic lid shift
- 2. Gas flush device with 4 x 3 long stainless steel nozzles (or number as requested)
- 3. Simple cut-off welding
- 4. Separately adjustable cut-off seal
- 5. Top/bottom welding (not possible in combination with separately adjustable cut-off seal)
- 6. Slow air release
- 7. Inspection glass in the lid
- 8. Pump 100 m<sup>3</sup>/h, 3 phases; 230/400 V, 50 Hz
- 9. Control fixed onto a lateral stainless steel arm
- 10. Reduction of the volume in the lid (3 specially shaped insertion plates with stainless steel fastenings)
- 11. Set of wearing parts (teflon, wire, lid gasket, silicone for pressure bar)
- 12. Export packaging (stable cardboard box on wooden pallet)









